

VINYL COLOR SYSTEM

PRODUCT: Elastomeric Vinyl Colors, formulated to match OEM colors or a vinyl color change excellent adhesion to most vinyl surfaces flexible or rigid

FEATURES:

- Easy to apply
- Fast dry
- Super flexible
- Excellent durability
- Excellent gloss & color retention
- Economical to use

SURFACE PREPARATION: ~

- Wash vinyl/plastic with soap and water to remove oils and dirt
- Wipe with an alcohol based cleaner or isopropol alcohol.
- Cleanse area thoroughly wiping dry with lint free towel
- If contaminated water will bead on surface
- Repeat step 1 through 3 until clean

MIXING:

Vinyl color 1 part
Urethane reducer 10-15%

V.O.C. INFORMATION:

Vinyl color	V.O.C.: <610 gll (5.10 #/gal)
Less exempt solvent	V.O.C.: <610 gll (5.10 #/gal)
Mixed product	V.O.C.: <670 g/l (5.60 #/gal)

This product may require several components and must be mixed properly to comply with V. O. C regulations. This product is not recommended as part of a multi-coat system if the V. O. C. exceeds local, state or Federal regulations.

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APPLICATION INSTRUCTIONS:

Vinyl Colors:

- Adjust HVLP air pressure to 30 psi at the gun
- Apply tack coat of VINYL color
- Allow 10-15 minutes flash time between second color coat to hiding

•Dry Times @ 75°F: RHL 60%

- To touch 15-20 minutes
- Tack Free: 30-60 minutes
- To handle: 3-4 hours
- Delivery: 24 hours

For maximum performance, keep above 75°F. Temperatures below 60°F will severely retard dry times..

Clean equipment with a quality lacquer thinner .

TECHNICAL DATA:

Pot life	N/A	Florida exposure	1 years
Theoretical dry film	450 sq. ft. @ 1 mil	Gloss	matte or semi-gloss
Repair-ability	Excellent	Wt. Solids	45%
Mix ratio	1 to 10-15%	Flash point	65 F.
RTS Viscosity	19-22 sec Zahn #2	Humidity	very good
Color retention	Excellent		

PRODUCT SAFETY INFORMATION :

Consult Material Safety Data Sheet