

US-600 UNIVERSAL SEALER

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PRODUCT FEATURES:

- ❖ Fast dry
- ❖ Excellent leveling
- ❖ Improves color holdout & gloss retention.
- ❖ Minimize featheredge lifting & sand-scratch swelling.
- ❖ Fills minor surface scratches.
- ❖ Water sands after 60 minute dry
- ❖ Ready to spray primer sealer.
- ❖ Excellent inter-coat adhesion.
- ❖ Chromate & lead free • Ideal for fleet & O.E.M. manufacturers

RECOMMENDED TOPCOATS :

All Color by design topcoat or basecoat systems

SURFACE PREPARATION :

Bare Metal:

- Wash area to be painted with mild detergent and water
- Cleanse surface with wax & grease remover
- Sand area to remove any rust or corrosion from the metal surfaces
- Wipe surface with wax & grease remover to remove contaminants
- Prime area with one full wet coat of US-600 SEALER universal sealer
- Allow 30 minutes dry time before applying Topcoat.

Pre-painted Surfaces:

- Wash area to be painted with mild detergent and water
- Cleanse surface with wax & grease remover
- Sand area as needed to remove old paint or any rust
- Featheredge work area using 320 grit D.A.
- Apply one full wet coat of US-600 universal sealer.
- Allow US-600 Sealer 30 minutes dry time before topcoat.

Continue: US-600 UNIVERSAL SEALER

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MIXING DIRECTIONS:

US-600 Universal sealer is ready to spray

V.O.C.INFORMATION:

US-600 sealer	V.O.C..	550g/1 (4.60 #/gal)
Less exempt solvent	V.O.C.	550g/1 (4.60 #/gal)
Mixed product	V.O.C..	<550g/1 (4.60 #/gal)

APPLICATION INSTRUCTIONS:

- Adjust HVLP air pressure to 30 psi at the gun
- Apply 1 full wet coat of US-600 universal sealer
- Allow 30 minutes flash time before applying topcoat.

RECOATING:

If sealer is not top-coated within 8 hours, vehicle must be resealed with a fresh coat of US-600.Universal sealer.

CLEAN-UP:

Clean equipment with a quality lacquer thinner.

TECHNICAL DATA: :

Color	White	Spray Viscosity (RTS)	24-26 sec EZ Zahn #2
Pot Life	N/A	Recommended Film Build	.7-1.0 mils
Theoretical Dry Film	450 sq. ft @1 mil	Weight Solids (RTS)	52%
Color Holdout	Excellent	Volume Solids (RTS)	28%
Humidity Resistance	Excellent	<i>Dry to Sand</i>	60 min.@ 75F
Salt Spray Resistance	Excellent	<i>Flash Point</i>	80°F

PRODUCT SAFETY INFORMATION: Consult Material Safety Data Sheet

