

PUC-940 Topcoat Clear

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PRODUCT FEATURES:

- Easy to apply
- Outstanding gloss and D.O.I
- Excellent flow and leveling
- Excellent booth clear.
- Easy buffing
- Excellent durability.
- Economical to use

RECOMMENDED SYSTEMS: Basecoat & Polyurethane system

MIX RATIO:

3 parts PUC-940 Clear
1 part MMH-93 Catalyst

APPLICATION INSTRUCTIONS: Basecoat / clear-coat

- Apply first Basecoat per recommended procedures
- Allow 30 minutes flash off time for basecoat before clear-coating
- Adjust HVLP air pressure to 30 psi at the gun
- Apply 2 full wet coats of PUC-940 clear
- Allow 10-15 minutes flash time between coats
- Force dry 15 minutes - flash, bake 1 hour @ 140°F
- Buff - overnight dry
- Delivery - overnight

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COLD SHOP CONDITIONS:

For maximum paint performance, vehicle should be kept above 75°F. Temperatures below 60°F will severely retard dry times and thorough cure of urethanes. One ounce Accelerator per mixed gallon may be added to speed up cure.

CLEANING:

Clean equipment with a quality lacquer thinner or urethane reducer. Do not leave catalyzed clear in the gun more than 8 hours

TECHNICAL DATA:

Color	slightly amber	Sprayable viscosity	22 sec. zahn #2
Pot life	5 hours @75F.	weight solids	40%
Theoretical dry film	540 Sq. Ft @ 1mil	recommended film build	2-3 dry mils
Mix ratio	3:1	RTS Gloss	90-95

V.O.C.INFORMATION

PUC-940	VOC.: 644gn (5.20 #l gal)
Less exempt solvent	VOC.: 30g/1 (.25 #l gal)
Mixed product	VOC.: <599g/1 (5.0 #/gal)

This product may require several components and must be mixed properly to comply with V. O. C. regulations. This product is not recommended as part of a multi-coat system if the V. O. C. exceeds local, state or Federal regulations.

PRODUCT SAFETY INFORMATION:

Consult Material Safety Data Sheet

