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ENAMEL TOPCOAT SYSTEM

PRODUCT: Enamel Colors

FEATURES:

- Easy to apply
- Fast dry
- Outstanding gloss
- Superior flow-out and leveling
- Excellent durability
- Excellent gloss & color retention
- Economical to use

SURFACE PREPARATION:

- Wash surface of vehicle with soap and water to remove tree sap and road dirt
- Wipe vehicle with wax & grease remover.
- Sand area as necessary to remove any rust or corrosion
- For optimum performance, prime bare metal with US-600 Sealer primer
- Prime repaired areas with 2K urethane primer
- Block primed body work with 400 grit or finer wet or dry sandpaper
- Cleanse area to be painted with wax & grease remover
- Reseal vehicle using US-600 universal sealer
- Blow off and tack vehicle before painting

| | |
|---------|-----------------|
| 8 parts | Enamel color |
| 1 part | MMH-92 HARDENER |
| 2 parts | Enamel reducer |

Continue:
Enamel

APPLICATION INSTRUCTIONS:

V.O.C. INFORMATION:

| | |
|---------------------|-------------------------------|
| Enamel color | V.O.C.: <569 gll (4.75 #/gal) |
| Less enamel reducer | V.O.C.: <569 gll (4.75 #/gal) |
| Mixed product | V.O.C.: <599 g/l (5.0 #/gal) |

This product may require several components and must be mixed properly to comply with V. O. C. regulations. This product is not recommended as part of a multi-coat system if the V. O. C. exceeds local, state or Federal regulations.

Solid & Metallic Colors:

- Adjust HVLP air pressure to 30 psi at the gun

- Allow 10-15 minutes flash time between color coats
- Allow vehicle to dry overnight before exposing to weather or finessing

•**Dry Times @ 75°F:**

- Dust free:* 20 minutes
- Tack Free:* 4 hours
- Tape Free:* 16 hours
- Delivery:* overnight

For maximum paint performance, vehicle should be kept above 75°F. Temperatures below 60°F will severely retard dry times and cure of urethanes..

Clean equipment with a quality lacquer thinner .
Do not leave catalyzed paint in the gun more than 8 hours.

RECOATING PROCEDURES

Catalyzed:

Enamel containing MMH-92 LV urethane hardener may be recoated after 4 hours at 75°F

TECHNICAL DATA:

| | | | |
|----------------------|--------------------|------------------|-----------------|
| Pot life | 4 Hrs | Florida exposure | 2 years |
| Theoretical dry film | 480 sq. ft.@ 1 mil | Gloss | 90% |
| Repair-ability | Excellent | Wt. Solids | varies by color |
| Mix ratio | 8:1 | Flash point | 65 F. |
| RTS Viscosity | 19-22 sec Zahn #2 | Humidity | very good |
| Solvent resistance | very good | color retention | Excellent |

PRODUCT SAFETY INFORMATION :

Consult Material Safety Data Sheet