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3.5 VOC Color-base 2K Sealer

FEATURES:

- ❖ Fast dry
- ❖ Fills 320 D.A. sand scratches
- ❖ One coat hiding
- ❖ Economical to use
- ❖ Excellent inter-coat adhesion
- ❖ Good flow & leveling
- ❖ May be clear-coated
- ❖ Excellent undertone color matching

RECOMMENDED UNDERCOATS:

- ❖ O.E.M. enamel & lacquers.
- ❖ Refinish enamels.
- ❖ Self Etching primer
- ❖ Acrylic Lacquer primer
- ❖ Epoxy primer.
- ❖ 2K urethane primer

SURFACE PREPARATION:

Bare Metal:

- ❖ Wash surface with mild detergent and water
- ❖ Cleanse surface with wax & grease remover
- ❖ Sand area as necessary to remove any rust or corrosion from the metal surfaces
- ❖ Wipe surface with wax & grease remover to remove any remaining contaminants
- ❖ Prime area with one full wet coat of US-600 Universal sealer
- ❖ Allow 30 minutes dry time before applying Color-base sealer

Pre-painted Surfaces:

- ❖ Wash surface with mild detergent and water
- ❖ Cleanse surface with wax & grease remover
- ❖ Sand area as needed to remove old paint or any rust
- ❖ Featheredge work area using 320 grit D.A. paper or
- ❖ Apply one full wet coat of Color-base sealer
- ❖ Allow Color-base 30 minutes dry time before topcoat

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MIXING DIRECTIONS:

8 parts Color-base sealer
1 part MMH-93LV Hardener

V.O.C. Information:

Color-base VOC: < 418/471g/l (3.48/3.93 #/gal)
Less exempt solvent VOC: < 418/471g/l (3.48/3.93 #/gal)
Product VOC: < 370/419G/L (3.09/3.49 #GAL) mixed

This product may require several components and must be mixed properly to comply with VOC regulations. This product is not recommended as part of a multi-coat system if the VOC exceeds local, state or federal regulations.

APPLICATION:

- ❖ Adjust HVLP air pressure to 30 PSI @ the gun.
- ❖ Apply 1 full wet coat Color-base sealer
- ❖ Allow 30 Minutes flash before applying topcoat

If Color-base is not top-coated within 24 hours, vehicle must be recoated with a fresh coat of Color-base.

CLEAN-UP:

Clean equipment with a quality lacquer thinner. DO NOT leave catalyzed material in gun for more than 30 minutes.

TECHNICAL INFORMATION:

Color	ALL
Pot life	30 minutes @ 75F
Mix Ratio	8:1:10%
Theoretical dry film	464 sq. ft. @ 1 mil
Color holdout humidity	Excellent
Resistance salt spray	Excellent
Adhesion	Outstanding
Recommended film build	.7-1.0 mils
Flash point	65F
Dry sand	60 minutes
Spray viscosity	24-26 sec. Zahn #2